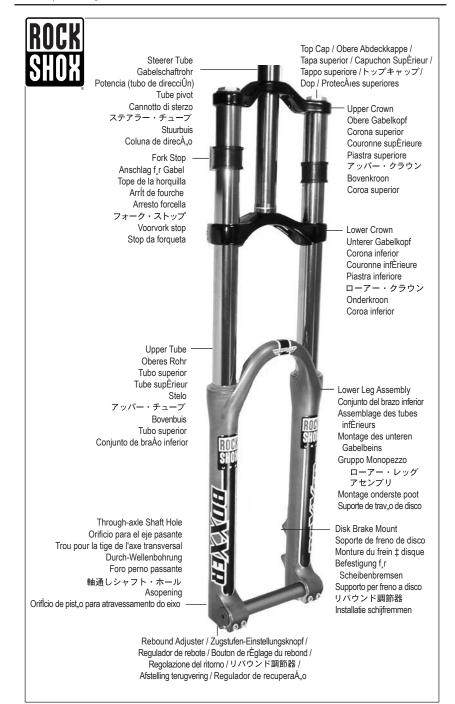




OWNER'S MANUAL





NOTE: YOUR FORK'S APPEARANCE MAY VARY FROM THE ILLUSTRATIONS/PHOTOS IN THIS MANUAL. FOR THE LATEST INFORMATION ABOUT YOUR FORK VISIT OUR WEBSITE AT WWW.ROCKSHOX.COM.

ROCKSHOX, INC. • 2003 BOXXER OWNER'S MANUAL

Congratulations! You have the best in suspension components on your bicycle! This manual contains important information about the safe operation and maintenance of your fork. To ensure that your RockShox fork performs properly, we recommend that you have your fork installed by a qualified bicycle mechanic. We also urge you to follow our recommendations to help make your riding experience more enjoyable and trouble-free.

I M P O R T A N T Consumer Safety Information

- 1. The fork on your bicycle is designed for use by a single rider, on mountain trails, and similar off-road conditions.
- Before riding the bicycle, be sure the brakes are properly installed and adjusted. If the brakes do not work properly, the rider could suffer serious and/or fatal injuries.
- 3. Your fork may fail in certain circumstances, including, but not limited to, any condition that causes a loss of oil; collision or other activity bending or breaking the fork's components or parts; and extended periods of non-use. Fork failure may not be visible. Do not ride the bicycle if you notice bent or broken fork parts, loss of oil, sounds of excessive topping out, or other indications of a possible fork failure, such as loss of shock absorbing properties. Instead, take your bike to a qualified dealer for inspection and repair. In the event of a fork failure, damage to the bicycle or personal injury may result.
- 4. Always use genuine RockShox parts. Use of aftermarket replacement parts voids the warranty and could cause structural failure to the shock. Structural failure could result in loss of control of the bicycle with possible serious and/or fatal injuries.
- 5. Use extreme caution not to tilt the bicycle to either side when mounting the bicycle to a carrier by the fork drop-outs (front wheel removed). The fork legs may suffer structural damage if the bicycle is tilted while the drop-outs are in the carrier. Make sure the fork is securely fastened down with a quick release. Make sure the rear wheel is fastened down when using ANY bike carrier that secures the fork's drop-outs. Not securing the rear can allow the bike's mass to side-load the drop-outs, causing them to break or crack. If the bicycle tilts or falls out of its carrier, do not ride the bicycle until the fork is properly examined for possible damage. Return the fork to your dealer for inspection or call RockShox if there is any question of possible damage (See the International Distributor List). A fork leg or drop-out failure could result in loss of control of the bicycle with possible serious and/or fatal injuries.
- 6. Only mount cantilever-type brakes to the existing brake posts. Forks with hangerless style braces are only designed for 'V'- style or hydraulic cantilever brakes. Do not use any cantilever brake other than those intended by the brake manufacturer to work with a hangerless brace. Do not route the front brake cable and/or cable housing through the stem or any other mounts or cable stops. Do not use a front brake cable leverage device mounted to the brace.
- 7. Observe all owner's manual instructions for care and service of this product.

ROCKSHOX FORKS ARE DESIGNED FOR COMPETITIVE OFF-ROAD RIDING AND DO NOT COME WITH THE PROPER REFLECTORS FOR ON-ROAD USE. YOUR DEALER SHOULD INSTALL PROPER REFLECTORS TO MEET THE CONSUMER PRODUCT SAFETY COMMISSION'S (CPSC) REQUIREMENTS FOR BICYCLE STANDARDS IF THE FORK IS GOING TO BE USED ON PUBLIC ROADS AT ANY TIME.

INSTALLATION

It is extremely important that your RockShox fork is installed correctly by a qualified bicycle mechanic. Improperly installed forks are extremely *dangerous* and can result in *severe and/or fatal injuries*.

Remove the existing fork from the bicycle and the crown race from the fork. Measure the length of the fork steerer
tube against the length of the RockShox steerer tube. The RockShox steerer tube may need cutting to the proper
length. Make sure there is sufficient length to clamp the stem (refer to the stem manufacturer's instructions). Install
the upper crown when taking the steerer tube measurements. Use a short upper crown for head tube and headset
stack heights of less than 160 mm or a tall upper crown for stack heights of more than 160 mm.

A WARNING

DO NOT ADD THREADS TO ROCKSHOX THREADLESS STEERERS. THE STEERER TUBE CROWN ASSEMBLY IS A ONE-TIME PRESS FIT. REPLACEMENT OF THE ASSEMBLY MUST BE DONE TO CHANGE THE LENGTH, DIAMETER OR HEADSET TYPE (THREADED OR THREADLESS).

DO NOT REMOVE OR REPLACE THE STEERER TUBE. THIS COULD RESULT IN THE LOSS OF CONTROL OF THE BICYCLE WITH POSSIBLE SERIOUS AND/OR FATAL INJURIES.

- Install the headset crown race (29.9mm for 1 1/8" steerers) firmly against the top of the fork crown. Install the fork
 assembly on the bike. Adjust the headset until you feel no play or drag. Do not exceed 160 mm of exposed
 upper tube above the lower crown.
- Install the brakes according to the manufacturer's instructions and adjust brake pads properly. Use the fork only with disc style brakes mounted through the provided mounting holes.
- Apply grease or anti-seize to the axle. Set the wheel in the recesses of the dropouts and insert the 20 mm axle.
 Torque the axle bolt to a maximum of 25 in-lb. Tighten clamp bolts to 40 to 60 in-lb.
- 5. Keep in mind tire clearance as you choose tires. Maximum size is 2.4 x 26" wide or 696 mm diameter installed. Be sure to check this diameter whenever you change tires. To do this, remove the top caps and spring stack assemblies and compress the fork completely to make sure at least 5 mm of clearance exists between the top of the tire and the bottom of the crown. Exceeding maximum tire size will cause the tire to jam against the crown when the fork is fully compressed. The upper tubes must always be fully engaged in the crown with no more than 160 mm of exposed upper tube above the lower crown.

PERFORMANCE TUNING

The Boxxer fork is designed as a high performance, world class downhill fork. Our forks are factory tuned for the 150-180 lbs. (65-85 kg.) downhill racer and can be tuned to many different rider weights or riding styles. You can tune this fork to benefit your needs by changing preload, internal coil springs, rebound damping, and low or high speed compression damping.

Changing the Spring Rate

If you are bottoming out too often or not using all the available travel then the overall spring rate should be changed. The standard spring rate (medium) is designed for the 150-180 lbs. (65-85 kg.) downhill racer. You may change the overall spring rate by changing the main coil spring in each leg with one that is softer or firmer than the standard spring. By changing the coil springs, you alter the overall spring rate.

RockShox has designed nine spring configurations for the Boxxer. By changing the springs in either one or both legs you can tune the bike to your specific needs. Below is a table that breaks down the spring rates into rider weight ranges. Use this table as a guide when choosing a different spring rate than the one provided in the fork.

Color	Spring Rate (lb-in.)	
Silver	Extra Soft (10 lb-in.)	
Orange	Soft (15 lb-in.)	
Yellow	Medium (20 lb-in.) - Standard	
Red	Firm (25 lb-in.)	

The Boxxer is built standard with two medium springs (20 lb-in.).

Rate	Rider Weight	Fork Leg #1	Fork Leg #2
Soft (17.5 lb.)	120 to 150 lb.	15 lb-in.	20 lb-in.
Standard (20 lb.)	150 to 180 lb.	20 lb-in.	20 lb-in.
Firm (22.5 lb.)	180 to 210 lb.	20 lb-in.	25 lb-in.

Setting Sag

The Boxxer is designed to compress (sag) when you are sitting on the bike. This sag allows the front wheel to stay in contact with the ground when braking and cornering over rough and uneven terrain. Optimum sag is between 35 and 60 mm of total fork travel.

To measure sag, install a zip tie on the upper tube so that it is flush against the seal; sit on the bike in normal riding position; then step off the bike and measure from the bottom of the zip tie to the top of the wiper. This measurement is sag. Changing the preload alters the sag and firmness of the initial fork movement. A heavier, more aggressive riders need more spring preload to maintain proper ride height and allow more of the fork's travel to be used during bump impact.

The preload can be changed by adding or removing preload spacers into the main coil spring stack.

IMPORTANT: NO MORE THAN EIGHT PRELOAD SPACERS SHOULD BE ADDED TO EITHER SIDE OF THE FORK.

MORE THAN EIGHT SPACERS CAN CAUSE THE SPRING TO BE DAMAGED. IF YOU CAN NOT ACHIEVE THE PROPER
PRELOAD, YOU MAY NEED TO INSTALL SOFTER OR FIRMER COIL SPRINGS.

To change the preload:

- 1. Remove the top caps with a 24mm six-point socket wrench.
- 2. Inspect the O-rings for damage and replace if necessary.
- 3. Slightly compress the fork to get access to the preload spacers, which sit on top of the spring stacks.
- 4. Add or remove preload spacers and/or springs as necessary.
- 5. Re-install top caps and torque to 30 to 40 in-lb.

External Rebound Adjustment

Rebound damping controls the speed at which a fork returns to its full extension following compression. Located at the bottom of the right fork leg is the rebound adjuster knob. Turning the adjuster in the direction indicated by the "rabbit" on the rebound speed decal decreases rebound damping, causing the fork to return to full extension faster. Turning the adjuster in the direction indicated by the "turtle" increases rebound damping, slowing the return of the fork to full extension.

Excessive rebound damping will cause the fork to "pack up" over successive bumps, reducing travel and causing the fork to bottom out. Set your fork to rebound as fast as possible without "topping out" or kicking back. This allows your fork to follow the contours of the trail, maximizing stability, traction and control.

Note: Remove the rebound adjuster to prevent loss Under extreme riding conditions.

External Low Speed Compression Adjustment (World Cup and Team)

Low speed compression damping controls pedal bob and fork sensitivity. The adjuster is located in the lower left leg and is accessible with a 3mm Allen wrench inserted through the hollow shaft bolt. Clockwise rotation of the adjuster results in more low speed compression damping. Compression damping should be adjusted any time the springs or preload have been changed. Proper compression damping depends on rider style, weight, preference and fork setup. This adjuster is not indexed.

Internal High Speed Compression Adjustment (World Cup and Team)

This adjuster controls high speed compression blow-off while leaving your low speed compression adjustment virtually unchanged. The high speed compression adjuster is located inside the left leg. To adjust the high speed compression you must follow instructions available in the Boxxer Service Guide available on our website at www.rockshox.com. With the assembly removed, use a 5mm wrench, turn the compression nut clockwise to increase high speed compression damping and counterclockwise to decrease high speed compression damping (Fig. 1). Note the location of the low speed adjuster prior to making the high speed adjustment.

CAUTION: ENSURE THE END OF THE COMPRESSION ADJUSTER ROD DOES NOT BECOME RECESSED INTO THE NUT. THE NUT MAY BECOME DISENGAGED DURING OPERATION IF THE ADJUSTER IS NOT FULLY THREADED INTO THE NUT.

Changing Travel (Race Only)

To change the travel of your fork you must perform a full service on your fork. To obtain service information or instructions, visit our website at www.rockshox.com or contact your local RockShox dealer or distributor.

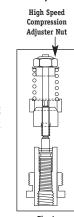


Fig. 1

MAINTENANCE

To maintain the high performance, safety, and long life of your fork, periodic maintenance is required. If you ride in extreme conditions, maintenance should be performed more frequently.

Maintenance	Every (25 Hide	So HOUS	100 H	7
Clean dirt and debris from upper tubes	✓				
Check upper tubes for scratches Check top caps, crown, axle and shaft bolts for proper torque	✓	√			
Inspect top cap o-rings, spring stacks, change oil Remove lower casting, clean bushings and change oil		✓	√ *		
Rebuild fork				√*	

* WE RECOMMEND THIS SERVICE BE PERFORMED BY A QUALIFIED BICYCLE MECHANIC. TO OBTAIN SERVICE INFORMATION OR INSTRUCTIONS, VISIT OUR WEBSITE AT WWW.ROCKSHOX.COM OR CONTACT YOUR LOCAL ROCKSHOX DEALER OR DISTRIBUTOR.

After Twenty-Five Hours of Riding

- 1. With a 24mm six-point wrench remove the top caps. Inspect the O-ring and replace if necessary.
- Push the lower legs up and remove the spring stacks. Note orientation of parts (spring, spring spacer, and preload spacers). Wipe clean.
- Place an oil pan underneath the fork. Reinstall top caps, invert the fork and remove the top caps. Oil will pour out of the fork from the upper tubes.
- 4. Cycle lower legs up and down to pump out remaining oil.
- 5. Return the fork to an upright position.

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Pour oil into the upper tubes while slowly cycling the lower fork leg up and down. With the fork leg fully compressed without springs, the oil level should be 152 mm from the top of upper tube. Approximately 165 cc of oil is required for each fork leg.

IMPORTANT: DO NOT SET OIL LEVEL ABOVE OR BELOW THIS SPECIFICATION.

- 7. Completely extend the fork. Install the spring stacks into the leg.
- 8. Install top cap and torque to 30 to 40 in-lb.

Torque Tightening Values

Bottom shaft bolt	50-55 in-lb.	(5.7-6.2 Nm)
Top caps	30-40 in-lb.	(3.5-4.5 Nm)
Threaded rod plug,compression	30-40 in-lb.	(3.5-4.5 Nm)
Axle clamp bolts	40-60 in-lb.	(4.5-6.8 Nm)
Axle bolt	20-25 in-lb.	(2.3-2.8 Nm)
Crown bolts	40-60 in-lb.	(4.5-6.8 Nm)

WARRANTY

RockShox, Inc. warrants its products for a period of two years from original date of purchase to be free from defects in materials or workmanship. RockShox USA, or an authorized RockShox Agent must inspect all RockShox products. If a product is found by RockShox or its authorized agent to be defective in materials or workmanship, replacement or repair is at the option of RockShox. This warranty is the sole and exclusive remedy. RockShox shall not be held liable for any indirect, special, or consequential damages.

Exclusions of Warranty

This warranty does not apply to products which have not been properly installed and adjusted according to RockShox installation instructions. The warranty does not cover any product that has been subject to misuse or whose serial number has been altered, defaced or removed. This warranty does not apply to damage to the product caused by a crash, impact, abuse of the product, non-compliance with manufacturer's specifications, or any other circumstances in which the product has been subjected to forces or loads beyond its design. This warranty does not cover paint damage or modifications to the product.

Original proof of purchase is required. Warranty repair/replacement is only valid upon presentation of proof of purchase, directly submitted to RockShox at the time of warranty evaluation. Warranty repair or replacement is at the discretion of RockShox or its authorized agent, upon physical product evaluation and proof of purchase.

This warranty does not include or cover common 'wear and tear' parts which are subject to damage as a result of normal use, failure to service product according to RockShox recommendations, wet conditions, racing, use of disc brakes, rider weight, riding or installation in conditions or applications other than recommended.

'Wear and Tear' parts are identified as: External dust seals, bushings, foam rings, rubber moving parts (such as air sealing o-rings and glide rings), stripped threaded shafts or bolts, upper tubes (stanchions), rear shock mounting hardware and springs, and fork drop outs.

Pioneer Support Program

In the event parts are unavailable at the time of your repair, at the option of RockShox or its authorized agent, a replacement fork may be provided at a determined discount price.

Warranty Expenses Incurred

The RockShox warranty policy excludes expenses incurred as a result of transportation of product from a RockShox dealer to RockShox USA, or its authorized distributor, labor performed by a RockShox dealer for removal of RockShox product, or warranty repair work performed by a RockShox dealer. Warranty work performed by a RockShox dealer is voluntary.

Warranty Repair

If for any reason it should be necessary to have warranty work done, return the product to a RockShox dealer. In the USA, dealers are required to call for a Return Authorization number (RA#) prior to returning product. Outside the USA, dealers are required to call an authorized RockShox Distributor.

For more technical information, visit our website at www.rockshox.com. For toll-free technical support in the USA, call 1.800.677.7177. Dealers outside the USA must contact their local dealer or distributor. For a complete list of Authorized Distributors outside the USA, visit www.rockshox.com.

INTERNATIONAL DISTRIBUTOR LIST

Argentina

Broni S.A. Phone: 54 11 4292 3000 54 11 4292 4453

J.J. PASO 1260, (1832) LOMAS DE ZAMORA, BUENOS AIRES

Australia

Steve Cramer Products Phone: 61 3 9587 1466 61 3 9587 2018 39 INDUSTRIAL DRIVE BRAESIDE,

VICTORIA 3192

Austria

Barisitz-Austria Phone: 43 0 5223 46444

FAX: 43 0 5223 46444-14

A-6060 Mils Gewerbepark 12

Belgium

Vertex Cycle Systems BV Phone: 31 23 57 18184 31 23 57 18606

FLEMINGSTRAAT 100A, 2041 VL ZANDVOORT

HOLLAND

Brunei

Treknology Bikes 3 Phone: 65 466 2673

65 466 7610 24 HOLLAND GROVE ROAD, SINGAPORE,

Bulgaria Ultrasport

Phone: 3592 44 7042 FAX: 3592 943 3445 18. IVAN ASSEN STR.

1000 SOFIA BULGARIA

Bulgaria

X Sports

Phone: 359 2 981 8852 359 2 981 8852 FAX: 4 BACHO KIRO STR.

1000 SOFIA BULGARIA

Brazil Pedal Power

Phone: 55 11 3845 6997 55 11 3845 6377 R. GOMES De CARVALHO 541

SAO PAULO SO 04547002

Canada

Cycles Lambert Phone: 800 463-4452 (Quebec) 800 461 1685

100 Rue des Riveurs LEVIS, QUEBEC G6V 9G3

Bicicletas Belda Limitada Phone: 56 32 881799 FAX: 56 32 978799 14 NORTE 1001 VINA DEL MAR

Columbia

Santiago Botero Rincon Phone: 6-8811301 CARRERA 23 #55-37 MANIZALES, CALDAS

Costa Rica

Inversiones Y Sistemes Garvi Phone: 506 296 3383 FΔX. 506 289 7013 P.O. BOX 1776151 SANTA ANA, 2000

Croatia

Ciklo-Centar Phone: 385 1 234 22 24 FAX: 385 1 234 34 22 JURJA VES 30A 10000 ZAGREB

Czech Republic

Vanek Praha Phone: 42 0 312 698 1889 42 0 312 698 025 FAX:

Denmark Duell A/S

Phone: 45 86 36 7800 45 86 36 7377 FAX:

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CERRENY UJEZD 185, UNHOST, 27351

Ecuador

Deporte Extremo S.A. 593 2 224-8737 Phone FAX. 593 2 225-3691 AV DE DICIEMBRE 6327, ENTRE LOUVRE Y TOMAS DE, BERLANGA.LOCAL #3, QUITO

Estonia

Hawaii Express Phone: 372 6 398 508 372 6 398 566 REGATI 1, 5K-102, TALLINN, 11911, Estonia

Fstonia

Estonian Unidream Phone: 372 636 7470 Fax: 372 636 7470 Paavli 2A. Tallinn EE0004. Estonia

Finland

Hallman Sports Oy Puutarhakatu 19 A FIN-20100 Turku FINLAND Tel +358-20-155 0800 Fax +358-20-155 0801

Royal Velo France Phone: 33 325 40 39 39 Fax: 33 325 40 69 50 4 RUE DES AZALEES, P.A. SUD-CHAMPANGE ST THIBAULT, 10800

Germany

Sport Import GmbH Phone: 49 44 05 9280 0 FAX: 49 44 05 9280 49 INDUSTRIESTRASSE 41 B. EDEWECHT.

Greece

Gatsoulis Stefanos Imports Phone: 30 12512 779 30 12533 960 FAX: 8 THESSALONIKIS STREET, NEW FILADELFIA, ATHENS, T.T. 14342

Greece

NIKOS MANIATOPOULOS Phone: 30 610-990424 FAX: 30 61-993045 AG. VASSILIOS PATRAS 265 00

Guatemala

Bike Center Phone: 502 366 7709 502 363 3918

18 CALLE 7-48, ZONA 10, GUATEMALA

Holland

Vertex Cycle Systems BV Phone: 31 23 57 18184 31 23 57 18606 FLEMINGSTRAAT 100A, 2041 VL ZANDVOORT

HOLLAND

Hong Kong

Flying Ball Bicycle Company Phone: 852 23813661 852 23974406 201 TUNG CHOLST, G/F, MONGKOK KOWLOON

Hungary

Prokero Ltd Co. Phone 361 331 3184 361 331 3184 FAX: KALMAN IMRE UTCA 23, BUDAPEST, 1054

Iceland

Ominn Hjol Ltd 354 588 9892 Phone: FAX: 354 588 9896 SKEIFAN 11, P.O. BOX 8036, REYKJAVIK

Indoenisa

Treknology Bikes 3 Phone: 65 466 2673 65 466 7610 24 HOLLAND GROVE ROAD, SINGAPORE, 1545

Ireland Madison

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Italy

Motorquality Phone: 39 02 24 951 1

FAX: 39 02 24 951 228 20099 SESTO S. GIOVANNI, (MI) I VIA VENEZIA. (ANG. VIA CARDUCCI). MILANO

Japan

Yoshigai Corporation Phone: 81 6 4309 2530 FAX: 81 6 4309 2532 74-3 Nagata-Higashi, Higashi-Osaka, Japan

Korea OD Rike Inc.

Phone: 82 2 474 0818 82 2 474 0656 Fax.

3F 379-20 SUNGNAF-DONG KANGDONG-KU. SEOUL. 134-030

I atvia

Veloserviss Phone: 371 750 1292 Fax: 371 750 1298 1/1 HAPSALAS ST., RIGA, LV-1005

Luxembourg

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Malyasia

Gin Huat Cycle Trading Phone: 603 6189 1663 603 6189 1662 # 8. JALAN INDUSTRI BATU CAVES 1/2 TAMAN PERINDUSTRIAN BATU CAVES 68100 BATU CAVES SELANGOR DARUL EHSAN

Tekno Bike & Outdoor Prod. Phone: 52 8 343 1550 FAX: 52 8 343 1275 Porfirio Diaz #469 Col Centro CP 6400 Monterey, NL Mexico

New Zealand

W.H. Whorrall & Co. Ltd. Phone: 64 9 63 6 06 41 64 9 63 6 06 31 FAX. 13 FELIX ST

PENROSE ALICKLAND

Norway Cvcle Pro

> Phone: 46 18 56 16 00 46 18 50 03 22 FAX. HALLNASGATAN 8, S-75228 UPPSALA, SWEDEN

Panama

Distribuidora Rali S.A. Phone: 507 220-3844 507 220-5303 FΔY. VIA ESPANS EDIFICA CARCEP, P.O. BOX 87-0852, PANAMA 7

Peru

Rojo Sports Phone: 511 447 0838 FAX: 511 447 0838

AV. REPUBLICA DE, PANAMA 6513, LIMA 33

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Bent Spoke Phone: 63 919-295-0928 63 919-295-0928 FAX. 64-D MAYSILO ST. MANDALUYONG CITY

Poland

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Portugal

Ricimay Phone: 351 244 553276 351 244 553187 FAX. APARTADO 34, 2431 MARINHA GRANDE

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Sportex Phone: 7095 288 4524 FAX. 7095 288 6888 KUDRINSKAYA PL., 1., P.O.BOX 33. MOSCOW, 123242

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K. Motor Dealer S.L. Phone: 34 9 1 637 70 97 34 9 1 637 72 64 PARQUE INDUSTRIAL FUROPOLIS EDIFICO BRUSELA, BLOQUE 4, NAVE 1. LAS ROZAS (MADRID), N/A, 28230

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Hallman Sports Phone: 46 18 56 16 00 FAX: 46 18 50 03 22 HALLNASGATAN 8. S-75228 UPPSALA

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Taiwan

Biketech Co. Ltd. Phone: 886 22 694 5806 886 22 694 6133 NO. 14 FU TEH 1 ROAD, 392 LANE, 37 ALLEY HSICHIH, TAIPEI HSIEN, TAIWAN, ROC

Thailand

Probike Co. Ltd. Phone: 662 254 1077 662 254 1078 FΔY· 237/2 SARASIN ROAD, LUMPINNE. PATUMWAN, BANGKOK, 10330

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Madison Phone: 44 20 8385 3385 Fax: 44 20 8385 3443 BUCKINGHAME HOUSE EAST, THE **BROADWAY** STANMORE, MIDDLESEX HA7 4EA

Venezuela

UNITED KINGDOM

Bike Sports Phone 582 751 9709 582 753 5071 CENTRO COMERCIAL IBARRA, PLANTA BAJA, LOCAL 3-A CALLE GARCILAZO. COLINAS DE BELLO, O CARACAS

950-006761-00, Rev. A01 March 2002



1610 Garden of the Gods Colorado Spring, CO 80907

IMBA Rules of the Trail

Ride on open trails only Leave no trace Control your bicycle Always yield trail Never spook animals Plan ahead