instruction manual

FIFTY YEARS OF SUSPENSION INNOVATION
50
SINCE 1949

BAM
BOMBER AEROSPACE MATERIAL

ORIGINAL
open bath
DESIGN

ALLOY
z.5

bomber

MARZOCCHI SINCE 1949 MARZOCCHI SINCE 1949 MARZOCCHI

INDEX

The figures and descriptions in this pamphlet are provided as a guide.
We reserve the right to make changes to the products without notice in line with our policy of continuous improvement.

Always respect Nature when riding !

OWNER'S INFORMATION

IMPORTANT: Installing a Marzocchi suspension system is a very delicate operation that must be carried out with extreme care. These installation and maintenance instructions are designed for experienced bicycle mechanics and must be followed exactly as written and specified. Failure to precisely follow these instructions could cause damage to one or more components of the Marzocchi suspension system. This damage may not be readily visible or apparent and could lead to unexpected failure on one or more components of your suspension to such extent that the rider may loose control of the bicycle and suffer severe injury.

The responsibility of the owner

1) The Marzocchi suspension system is designed to absorb the shocks of an uneven road surface in order to give the rider more control over this bicycle. It is not designed to absorb the forces generated by jumps or other acrobatic maneuvers. If you subject the Marzocchi suspension system to repeated jumps or other acrobatic maneuvers, you could cause one or more of the components of the suspension system to unexpectedly break, resulting in a loss of bicycle control and serious injury to the rider.
2) Some of the parts of the bicycle, such as the brakes, steering, tires, wheel assembly and shifters may not have been adjusted at the time the Marzocchi suspension system was installed on the bicycle. Before you ride the bicycle, be sure all the parts of the bicycle were properly adjusted and functioning properly.
3) All of the components of the suspension system must be correctly assembled and tightened exactly to the specified torque values. Periodically check the torque of these components to insure that they are correct. Failure to properly assemble and tighten the components could cause one or more of the components to unexpectedly break, resulting in a loss of bicycle control and serious injury to the rider.
4) There are obvious risks associated with mountain biking and other types of bicycle riding. Despite the use of all safety equipment for the bicycle and the rider, either injuries or damages may occur. This is the responsibility of the rider. To reduce the risk of injury, all activities must be under proper supervision and only after proper training and experience. Good physical condition of the rider and the good state of the bicycle are essential to be a safe and successful rider.
5) Be sure to read and follow all the instructions and warnings which originally accompanied your bicycle. In addition, it is recommended for added safety and protection while riding that a good quality bicycle helmet be worn and that other safety devices such as lights, reflectors, or reflective clothing be used. Some cities and states may require the use of a helmet and other safety equipment. Follow all traffic rules and all other laws about safety equipment and use your bicycle where you are permitted to ride.
6) For any further information you might need, please call or write to this addresses:

LARM
Via Ca' dell'Orbo, 36 -
40055 Villanova di Castenaso (Bologna) - Italy
✆ ++51/6053460 - Fax ++51/6053411

MSC CORPORATION USA
28231 Avenue Crocker - Unit 100
VALENCIA CA, 91355
✆ +1 (805) 257-6630 - Fax +1 (805) 257-6636

It is your responsibility to make sure the assembly instructions in this book are precisely followed.

Always ride safely and carefully.

GENERAL

- Air/oil damped fork with multi-valve system.
- Air pressure regulated by top mounted “Schraeder” valve.
- Oversized stanchions and full length bushings for superior rigidity.
- Parts subjected to friction are cooled and lubricated by a specially formulated oil.

Steer tube: in CrMo steel with variable butting. Several lengths available in threaded or non threaded 1 1/8" and 1 1/4" diameters.
Crown: Forged and CNC-machined BAM* aluminum alloy.
Arch: cast aluminum alloy.
Stanchions: special chrome-molybdenum steel, hard-chromated.
Sliders: Cast and CNC-machined aluminum alloy.
Slider bushing: Full length guide bushing composed of a copper base and impregnated with an anti-friction coating.
Seals: Computer designed oil seals guarantee the highest quality seals available.
Oil: Specially formulated oil which eliminates foaming and viscosity breakdown while providing complete stiction-free performance.
Fork leg oil: 65 cc type EBH 16 - SAE 7.5.

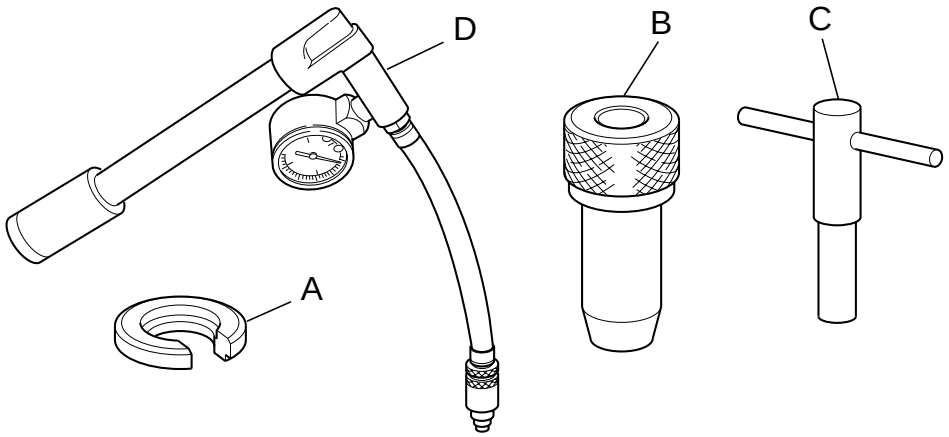
* **BAM: Bomber Aerospace Material.**
Special alloy developed from aerospace material.

The fork is supplied with:
– Warranty card
– Owners manual
– Technical Specifications.

Size:
– travel: 65 mm (2.55 inches)
– crown to axle length: 430 mm
– stanchions outer diameter: 30 mm
– fork leg distance between centers: 130 mm
– cantilever boss distance between centers: 80 mm
– pilot bushing length: 92 mm

SPECIFIC MARZOCCHI TOOLS

Ref.	Item./Art.	Description and use
A	536003AB	Slider protector: to remove the oil seal from the slider
B	R 5068	Oil seal press: to press oil seal into the slider
C	60.32	Stanchion cap puller
D	60.02/3	Inflating pump



These are the specific tools necessary for an overhaul, you may find it necessary to use common tools found in your shop.

GENERAL RULES FOR CORRECT OVERHAULING AND MAINTENANCE

1. Where specified, assemble and disassemble the shock absorption system only using the LARM or MARZOCCHI special tools, as shown in the table below.
2. On reassembling the suspension system, always use new seals.
3. If two screws are close one to the other, always tighten using a 1-2-1 sequence. In short, screw the first screw just up to the point it is well tightened, then tighten the second screw and then go back to the first one and screw it tighter.
4. Clean all metal parts with a special, preferably biodegradable solvent, such as trichloroethane or trichloroethylene.
5. Before reassembling, lubricate all parts in contact with each other using silicone fat spray.
6. Always grease the conic seal rings before reassembling.
7. Use wrenches with metric size only. Wrenches with inch size might damage the fastening devices even when their size is similar to that of the wrenches in metric size.

FAILURES, CAUSES AND REMEDIES

This paragraph reports some failures that may occur when using the fork. It also indicates possible causes and suggests a remedy. Always refer to this table before doing any repair work.

FAILURES	CAUSES	REMEDIES
Excessive oil build up on stanchions	1. Oil seal is worn out 2. Stanchion tube is scored 3. Excessive dirt on oil seal	1. Replace oil seal 2. Replace oil seal and stanchion tube 3. Clean the oil seal seat and replace it
Oil leaking through the bottom of slider	O-ring on the pumping rod screw is damaged	Replace the O-ring
Fork has not been used for some time and is locked out	Oil seals and dust seals tend to stick to stanchion tube	Raise dust seal and lubricate stanchion tube, dust seal and oil seal
Excessive play of stanchions in the sliders	Pilot bushings are worn	Replace pilot bushings
Pressure drop	1. Cap valve is loose 2. Cap O-ring damaged	1. Tighten or replace valve 2. Replace O-ring

RECOMMENDATIONS FOR MAINTENANCE

MARZOCCHI forks are based on advanced technology, supported by year-long experience in the field of professional mountain biking. In order to achieve best results, we recommend to check and clean the area below the oil seal and the stanchion tube after each use and lubricate with silicone oil.

INSTALLATION

Installing the Z5 fork on a bicycle is a very delicate operation that should be carried out with extreme care.
The installation should always be checked by one of our Technical Service Centers.

WARNING: Steer tube/headset mounting and adjustment must be carried out in compliance with the headset manufacturer's instructions either when a threaded steer tube or an "A-Head Set" steer tube is installed. Improper installation may jeopardize the safety of the rider.
The steer tube is interchangeable in Z5 crown as it is secured to the crown by a clamp fastened with two screws. This allows the interchanging of different diameters by using special reduction bushes. Steer tubes should be changed following installation instructions completely. Be sure to install correct steer type (A-Head Set or threaded), diameter and length for the frame on which it should be fitted. If necessary check with one of our Technical Service Centers for proper fit.

WARNING: In case of improper installation of the steer tube into the crown, the rider could lose control of his/her bicycle, thus jeopardizing his/her safety.

Check the torque of the bolts fastening the stanchions to the crown and attaching the brake arch to the sliders.
For recommended torque settings, see the table below:

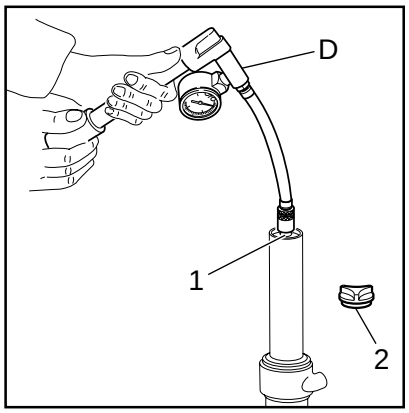
Thread diameter	Tightening torque	
	Nm	lb ft
M4	4	2.9
M5	9	6.6
M6	11	7.5

ADJUSTMENTS

IMPORTANT: both fork legs should be adjusted on the same position.

FORK LEG PRESSURIZATION (FIG. A)
Blow pressurized air through the valves (1) located on top of each leg to set COMPRESSION damping. Z5 is set at the factory to a standard value of 3 bar. To change the pressure value, remove the protection cap (2) and depressurize each leg with the closed end. Fully tighten the pump connection (D) on valve (1) and pressurize until the required value is reached. Unscrew the connection and refit the cap (2). This adjustment is essential in order to have the right Z5 response for the rider's weight and riding style.

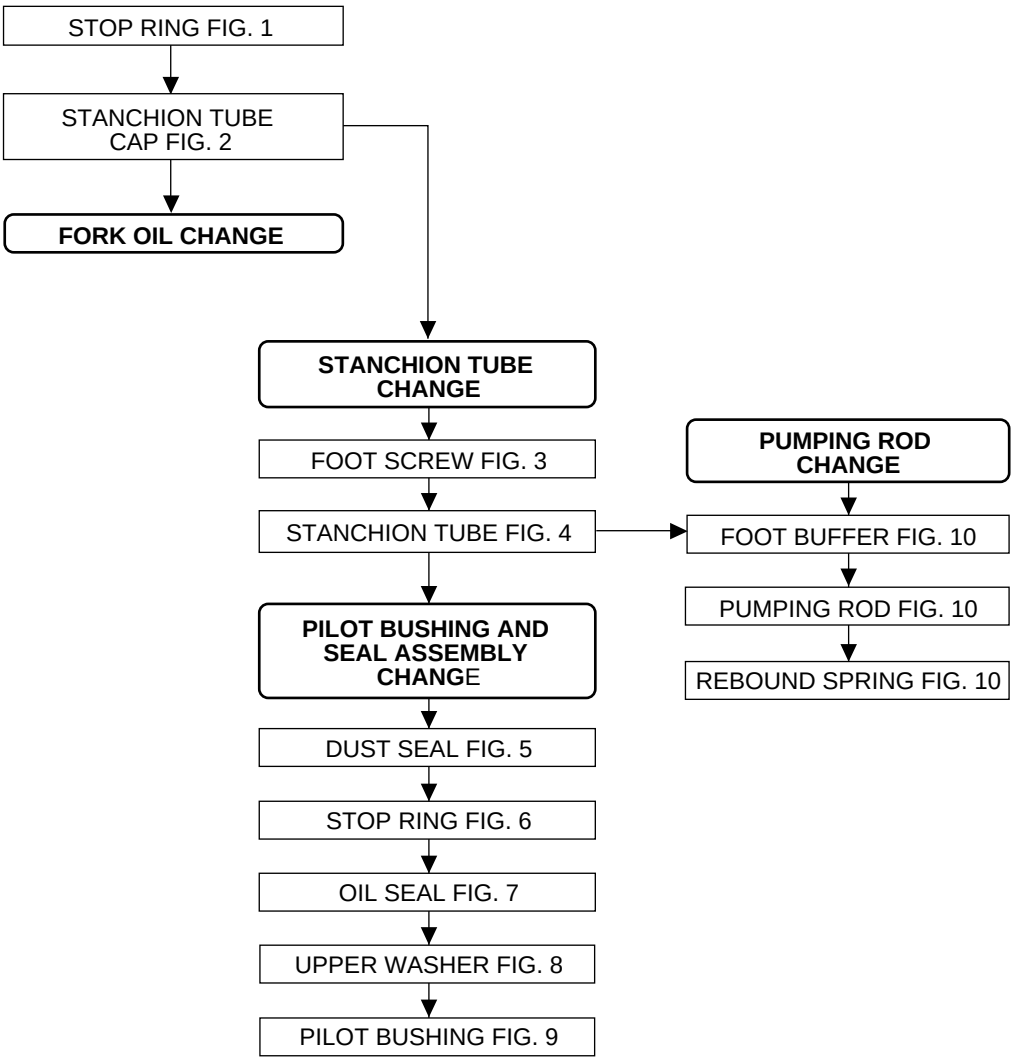
FIG. A



DISASSEMBLY

GENERAL
– The reference numbers given in this section relate to the components shown in the fork exploded view on page 12.
– Operations refer to the fork legs already removed from the crown and disassembled from the brake arch.
– Before starting any operation. please read the diagram below. It shows the quickest procedure and the exact disassembling sequence. Locate the part you need to remove in the diagram, then look at the arrows to determine which other parts you will need to remove first.

DISASSEMBLY DIAGRAM



WARNING: Any maintenance or repair work may only be carried with both fork legs depressurized. This is done by removing the protection caps (2) and opening the valves.

FIG. 1
Tighten the slider protector (C) onto the cap.
Push the cap (4) into the stanchion tube (13) just enough to expose the stop ring. Unscrew the protector and remove the upper stop ring (1) using a screwdriver.

FIG. 1

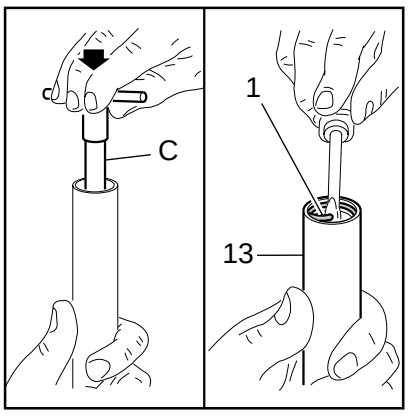
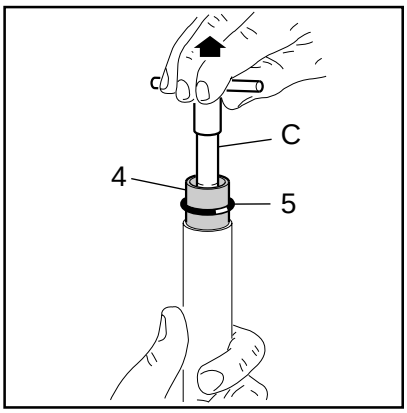


FIG. 2
Tighten protector (C) in place again and extract the cap (4) from the stanchion. Pull hard to overcome the resistance offered by the O-ring (5).
Let all the oil drain out.

WARNING: Remember to always recycle any used oil.

To change the fork leg oil follow the procedure as described in section “REASSEMBLY” from FIG. 20 to FIG. 22.

FIG. 2



PILOT BUSHING AND SEAL ASSEMBLY CHANGE
FIG. 3
Turn the leg upside-down and place the slider in a vice with soft jaws.

CAUTION: tighten gently otherwise the slider may damage.

Unscrew the foot screw (22) with a 17 mm socket wrench.

FIG. 3

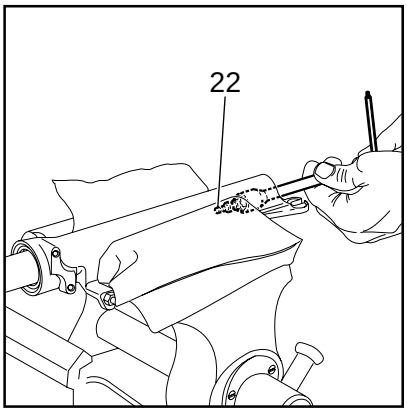


FIG. 4
Withdraw the stanchion tube (13) from the slider.

FIG. 4

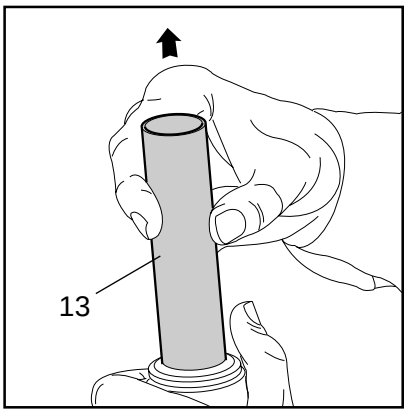


FIG. 5
Remove the dust seal (14) from the top of the slider using a small screwdriver.

FIG. 5

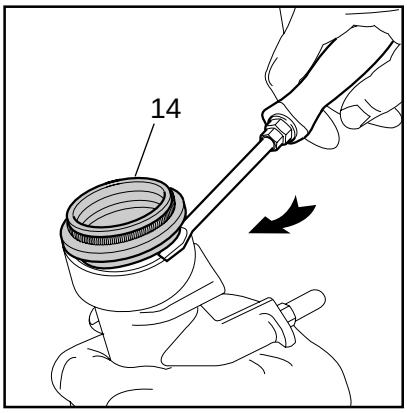


FIG. 6
Remove the stop ring (15) from the slider by placing the screwdriver bit in one of the three openings on the stop ring.

⚠ **IMPORTANT:** when removing the stop ring, make sure not to damage its seat.

FIG. 6

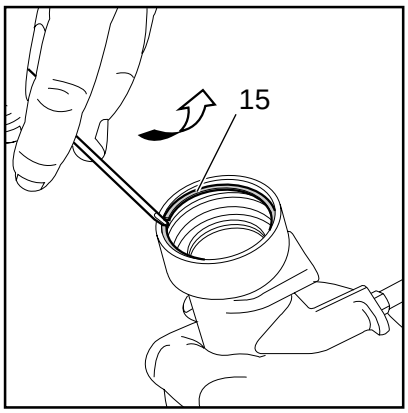


FIG. 7
Fit the slider protector (A) onto the slider and remove the oil seal (16) with the help of a large screwdriver.

⚠ **IMPORTANT:** when removing the oil seal, make sure not to damage its seat. Once removed the oil seals should not be used again.

FIG. 7

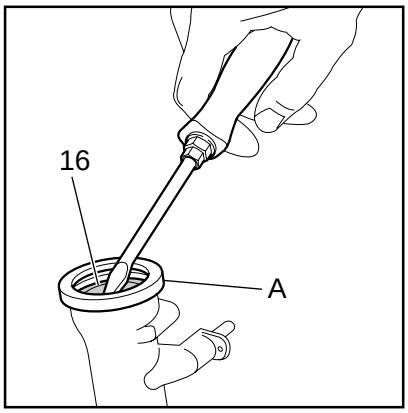


FIG. 8
Remove the upper washer (17) from the slider.

FIG. 8

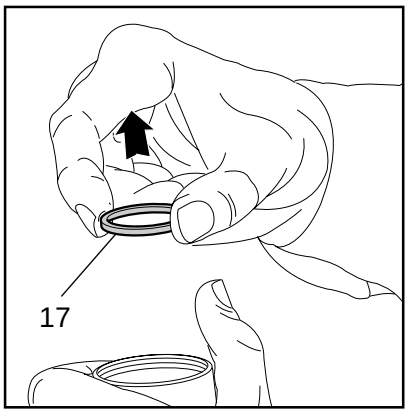
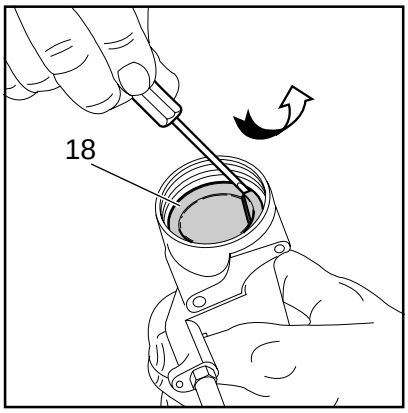


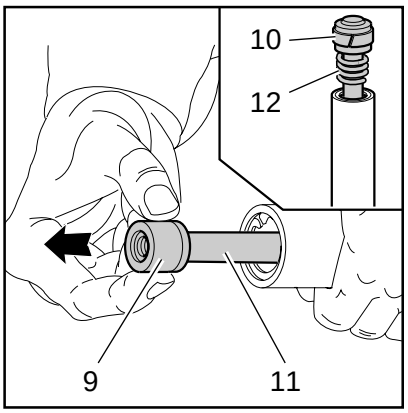
FIG. 9
Fit the bit of a small screwdriver into the upper edge slot of the pilot bushing (18) and lift gently. Pull the bushing out of the slider and make all necessary changes.

FIG. 9



PUMPING ROD CHANGE
FIG. 10
Remove the foot buffer (9) from the pumping rod (11) end.
Withdraw the pumping rod (11) and the rebound spring (12) from the stanchion tube opposite side. Replace the seal ring (10) if damaged or worn out.

FIG. 10



REASSEMBLY

CAUTION: before reassembling, all metal parts should be washed carefully with inflammable, preferably biodegradable, solvent and dried with compressed air.

PILOT BUSHING AND SEAL ASSEMBLY
FIG. 11
Check that no dirt or debris is between slider and bushing. Insert the pilot bushing (18) into place so that it adheres to the slider.

FIG. 11

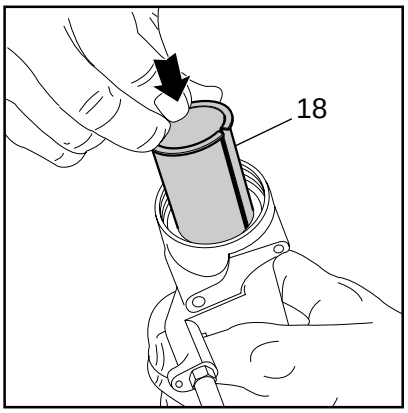


FIG. 12
Fit the upper washer (17) into the slider so that it touches the pilot bushing.

FIG. 12

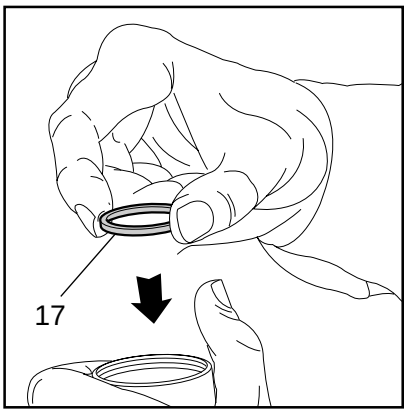


FIG. 13
Lubricate the oil seal (16) and fit it onto the seal press (B) with the hollow side toward the slider.
Press the oil seal until it touches the upper washer by using the above seal press.

FIG. 13

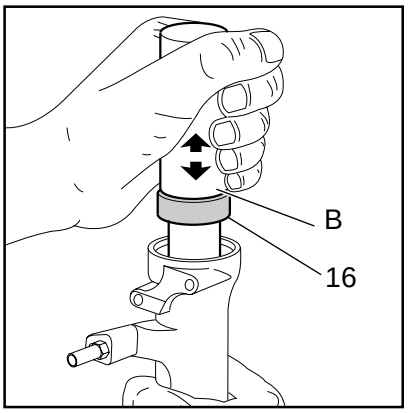


FIG. 14
Insert the stop ring (15) making sure it is properly seated into place.

FIG. 14

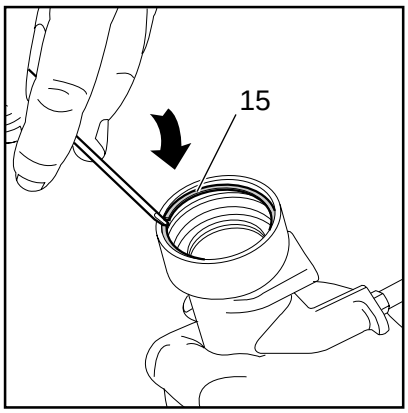
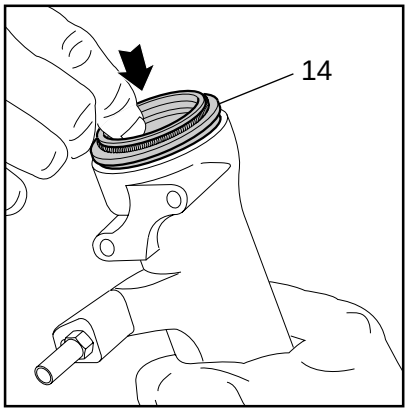


FIG. 15
Lubricate the dust seal (14) and fit it onto the top of the slider.

FIG. 15



PUMPING ROD ASSEMBLY
FIG. 16
After having overhauled or replaced the pumping rod (11) and after having cleaned the inside of the stanchion tube, reassemble.
Fit pumping rod (11), seal ring (10) and rebound spring (12) into the stanchion tube (13) and push the rod until it comes out from the other end.

FIG. 16

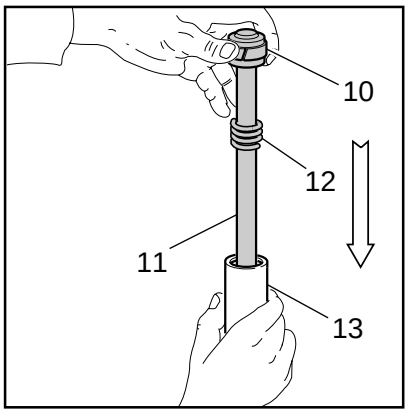
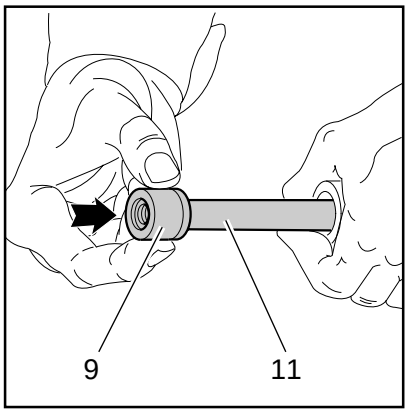


FIG. 17
Reassemble the foot buffer (9) onto the end part of pumping rod (11).

FIG. 17



STANCHION TUBE ASSEMBLY
FIG. 18
Fit the stanchion tube (13) gently into the dust seal (14).
Rotate the stanchion tube while inserting it into the seal to facilitate installation and reduce the chance of damaging the seals.
Turn the slider over and check that the foot buffer hole is aligned with the slider hole.

FIG. 18

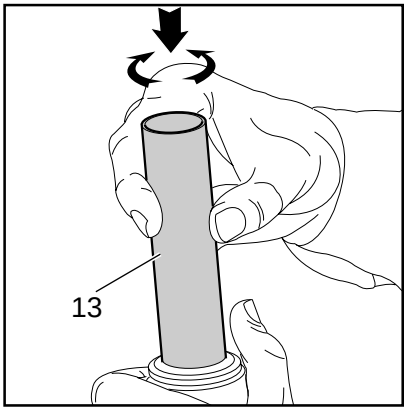
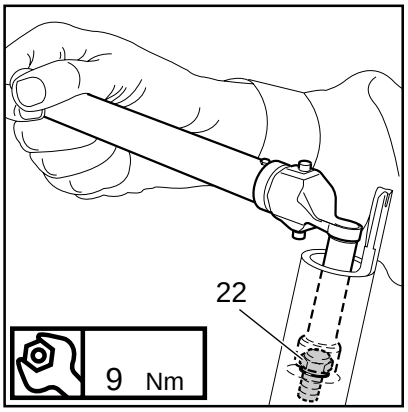


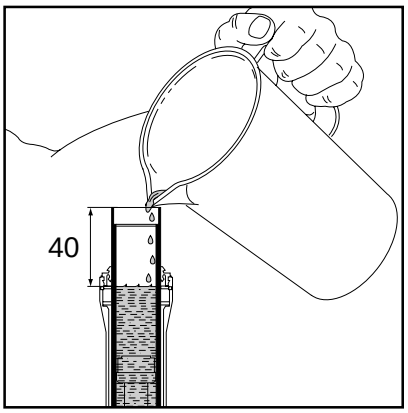
FIG. 19
Clamp the slider in a vice with soft jaws and tighten the screw (22) at 9 Nm with a 17 mm wrench.
Check to see that the stanchion tube slides unrestricted by cycling the fork up and down several times.
The tube should slide freely inside the seal assembly without any side play.
In the event it is too hard or too soft, repeat the previous steps described above checking to ensure that components are not damaged.

FIG. 19



HOW TO FILL WITH OIL
FIG. 20
Pour the oil little by little when the stanchion tube is fully down and then pump the stanchion tube so as to have a better filling. Check that the oil level is 40 mm/1.57 inches from the top of the stanchion tube, in both legs.

FIG. 20



PRELOAD CAP ASSEMBLY
FIG. 21
Tighten the puller (C) on cap (4). Smear some grease on the O-ring (5) and refit the cap into the stanchion (13). Push the cap down below the stop ring seat.

FIG. 21

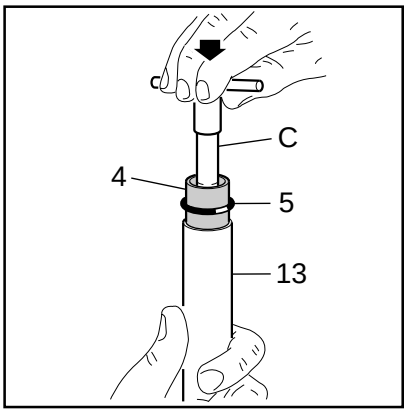
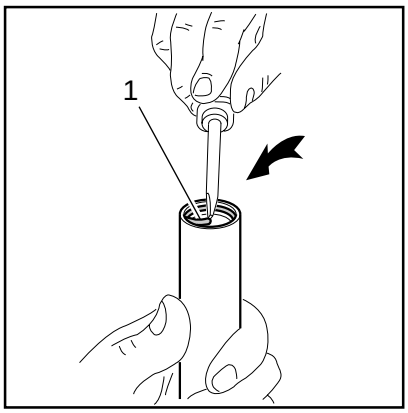


FIG. 22
Refit the upper stop ring (1) and pressurize using pump (D) (see section "ADJUSTMENTS").
Refit the protection cap (2).
At this point the brake arch can be installed on the fork leg, which should then be installed into the crown as specified in section "INSTALLATION".

FIG. 22



FORK EXPLODED VIEW

Ref.	Description
1	Stop ring
2	Protection cap
3	Air valve
4	Cap
5	O-ring
6	Crown with steer tube
7	Steer tube
8	Crown
9	Foot buffer
10	Ring
11	Pumping rod
12	Rebound spring
13	Stanchion tube
14	Dust seal
15	Stop ring
16	Oil seal
17	Upper washer
18	Pilot bushing
19	R.H. slider
20	L.H. slider
21	O-ring
22	Foot screw
23	Cantilever boss
24	Arch
25	Screw
26	RH sticker
27	LH sticker